

ENDLESS POOL
SPA SERIES

The swim spa for swimmers.

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The Spa Series

by Endless Pools



Enjoy backyard living at its finest with a pool and spa all in one. Our Spa Series combines the most advanced counter-current swimming technology with a luxurious home spa of the highest quality.

Our Spas offer all the rewards of a traditional acrylic spa such as molded seating, hydrotherapy jets, and precise temperature control. Additionally, our spas include the smooth and fluid Endless Pools swim current — the swimming machine that has made us an industry leader and a household name. With an Endless Pool, you can exercise in the privacy of your own home — either alone, or in the company of friends and family luxuriating in the warmth of therapy jets and sculpted seats.

Every spa in the series can be enhanced with our most exciting improvement to date: a powered underwater treadmill for walking or running in place. We cannot overstate the benefits and the potential of this revolutionary tool, which eliminates the pounding and stress of land-based running while strengthening core muscles and dramatically improving balance. It's no coincidence that Alistair Brownlee, Olympic Gold Medal triathlete, installed an Endless Pool with an underwater treadmill in his garden to help him recover from an Achilles injury in the year leading up to the Olympics. When combined with our classic swimming machines, a variable-speed powered treadmill will help every possible user, from the most tentative novice to gold-medal Olympians.



Notable Features

- **No connection to household plumbing.** Our spas come equipped with a closed-loop plumbing system that automatically filters, heats and sanitizes the water.
- **Control humidity** with one of our optional security covers — both manual and automatic versions are available. The covers keep the water sparkling clean while dramatically reducing heating costs.
- **No chlorine smell.** The odor normally associated with indoor spas and pools has been eliminated thanks to our state-of-the-art UV purification system that comes standard with every spa. Your home will not smell like the local gym!
- **Easy to relocate.** Should you decide to move your Endless Pool, it can be emptied and transported with minimal effort.



Year-round exercise indoors or out.

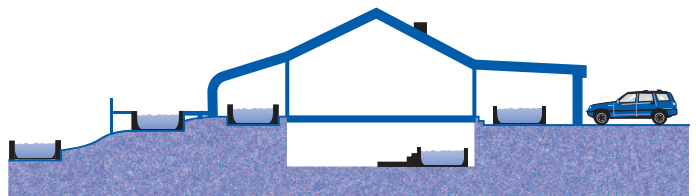


Fun for all ages.

Designed for easy installation

When it comes to installing an Endless Pool, the possibilities are endless. Built of sleek, long-lasting acrylic and hand-laid fiberglass with custom-placed hydrotherapy jets, our Swim Spas can be installed in a backyard or deck, or inside on any solid, level surface. We make multiple sizes to suit your site, your budget, and your interests.

The spa arrives direct from our factory in Pennsylvania pre-plumbed, pre-wired, and ready for use. Typically, the spa is unloaded and placed into position ready for hook-up to a single 60-amp, 220 volt service. You can swim the same day. Every spa comes fully skirted with insulated wrap-around cabinetry and your choice of cover. A complete heating and filtration system including a non-chlorine UV sanitizer is included along with the hydraulic propulsion equipment to power the swim current or treadmill you select.



Endless Pools can be installed inside or out. Great for swimmers, runners or any level of aspiring athlete, as well as anyone looking for relaxation and fun!

Swimming

While Endless Pools is renowned for its customer service and wide range of products, we are best known for the quality of our swim current — smooth, wide, infinitely adjustable and suited to swimmers of every ability. Toddlers learning the basics of water safety and breathing... rehab patients navigating a new knee or hip... triathletes training each day for distance events... elite college athletes perfecting the nuances of a stroke that will win them Olympic gold. All these swimmers require, and treasure, the Endless Pool current.

What is the ideal swimming experience?

We at Endless Pools define the ideal swimming experience as clear and open water, free of distractions or interruptions, in which the swimmer can focus on movement, glide, breath and balance. Swimming becomes an act of meditation, as well as the perfect exercise.

Seldom is this ideal possible. Public pools, with too much chlorine, crowded lanes and inconvenient hours almost never provide the amenities that good swimming requires. A typical backyard pool is far too short, expensive to maintain and is only usable a few months a year. Hot tub manufacturers offer a “swim spa” that is nothing more than an array of high pressure jets. Attempting to swim in these is like struggling against a fire hose — difficult and uncomfortable for advanced swimmers and near impossible for beginners.

An Endless Pool, in contrast, calms the water with a large-diameter propeller, arrays of turning vanes and conditioning grills, producing a swim current wider than your body and deeper than your stroke.

- **Beginning swimmers** practice in a laminar current fine-tuned to their speed and comfort.
- **Recreational swimmers** have sought out the Endless Pool for fitness, health, cardio conditioning, and muscle toning. The current can be altered with the mere push of a button. Your pace — demanding or relaxing — is whatever you desire. Swim at home, in peace.
- **Competitive swimmers**, find that the Endless Pool provides them a unique environment in which to focus on minute but critical adjustments. Endless Pools are rapidly becoming essential equipment in competitive swim programs.



Experience One Today

We strongly encourage you to try an Endless Pool to appreciate fully its natural feel and unique benefits. We have a national network of demonstrators who are delighted to show their Endless Pools. We also have a showroom in suburban Philadelphia with five pools, all ready, warm and waiting. Open Monday through Friday from 8 am to 5 pm and on weekends by appointment, our showroom is south of the Philadelphia airport, just 2 miles from I-95. Call us at 800-732-8660 today to schedule a visit and swim.



Best Current Available

Wider than your body and deeper than your stroke, the Endless Pool swim current is simply the best current available on the market today.



Fully Adjustable

Whether you are an avid competitor or simply want to learn how to swim better, our adjustable swim current is designed for all levels of ability.



Three time Olympic Gold medalist Rowdy Gaines. Endless Pool owner since 1998.



Perfect for any Stroke

The Endless Pool is wide enough to practice any stroke, from a gentle breaststroke to a world class butterfly.



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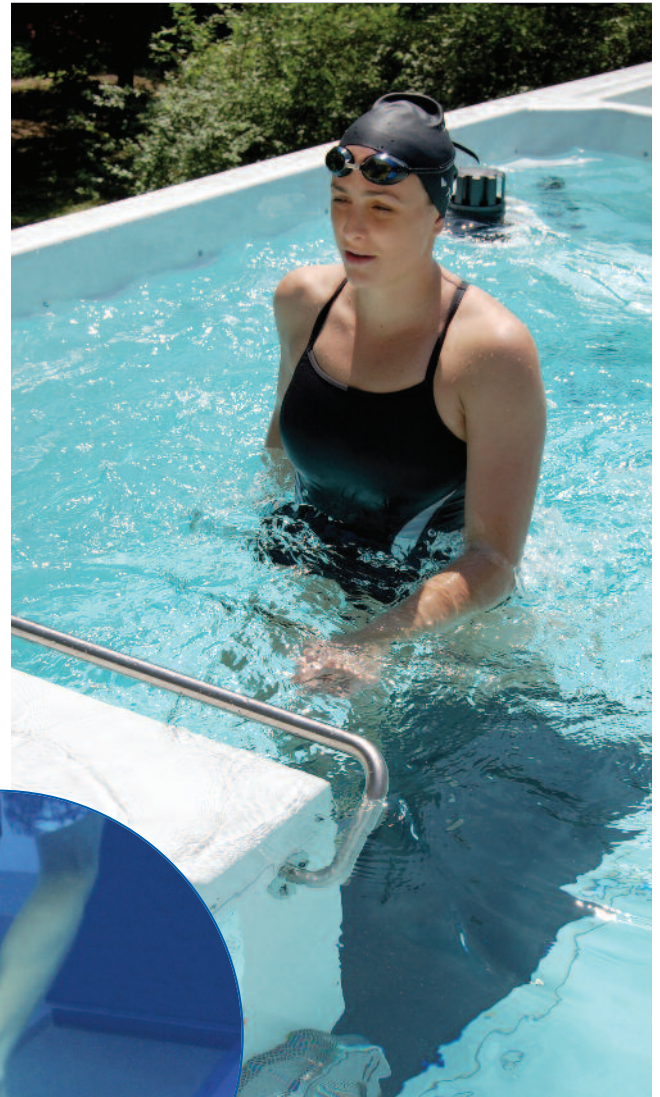
Aquatic Exercise

Walking and Running

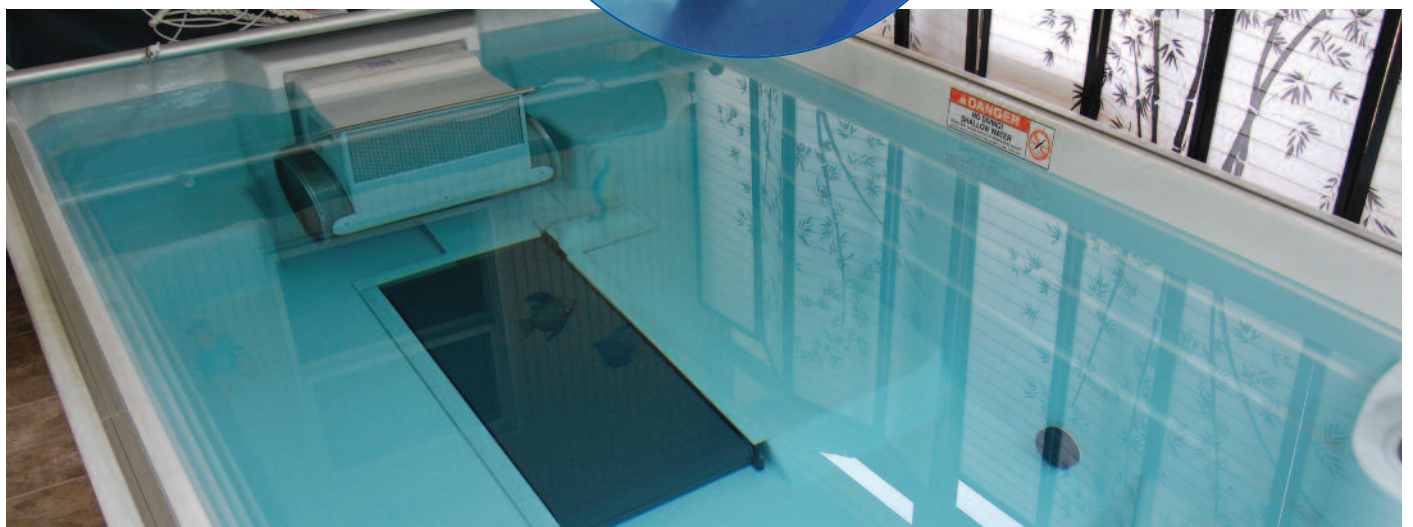
For many people, running — even walking — can be dauntingly painful. Injury, age, those extra pounds you swear to burn, the snow, the heat, the sweaty health club... everything, it seems, conspires against the exercise you need — the exercise you want — but that you want to accomplish without hurting.

The underwater treadmill will revolutionize your life.

Water's natural buoyancy provides a low-gravity environment that immediately relieves pressure on knees, hips and ankles. Instead of the battering and ache of land-based movement, warm water supports and soothes. Our hydraulically powered underwater treadmill — originally designed for hospitals and physical therapy clinics — is completely variable in speed, from gentle recovery to a challenging workout. Combine the treadmill with our current, and you'll quickly discover just how challenging yet satisfying a workout can be. The buoyancy of the deeper water helps you maintain your balance, working core and gluteal muscles that — as one customer phrased it — "I never knew I had!" And the faster you go, the stronger the water's resistance. It takes "aerobic conditioning" to a whole new level.



Treadmill walking against our current.



Powered underwater treadmill - walk, jog or run.

Water Aerobics

Water is a perfect environment for stretching, yoga, or weight workouts. As every physical therapist knows, even the most basic movements take on new potency when performed underwater, as the water simultaneously provides support and constant resistance. All of our spas offer an area with deeper water that is perfect for all forms of aquatic exercise. Our 17-foot model includes an extra two feet of space, roomy enough for a number of adults to enjoy a complete workout.



Aqua aerobics against our current.

Relaxation and Exercise

Let's not forget that all workout and no play makes for a seriously underutilized Endless Pool. The Spa Series comes in four different sizes. Why not add an extra spa seat so two can enjoy full body hydrotherapy jets? Add extra length to give you a little more room. With our 19-foot model enjoy a separate heated hot tub. The more vigorous the exercise, the more you need to treat yourself afterward. Support your spouse's conditioning efforts while enjoying a jetted deep-tissue massage, and perhaps a cooling beverage. Leisure never looked so good!



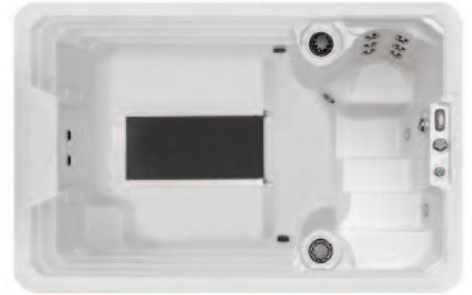


ENDLESS POOLS®

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Choices

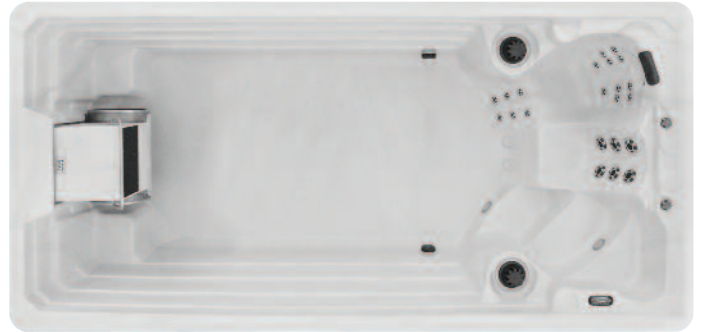
The Spa Series by Endless Pools comes in a range of sizes with a variety of options and finishes, suitable for every budget, site and taste. The dimensions, siding, location and color of your Spa will make it the perfect product for you, a family gathering place for repose and recreation, and a showpiece of your home. Our knowledgeable and experienced Design Representatives will help you through every step of the process, from assessing your needs to deciding on accent lighting. Configure your spa online at www.endlesspools.com/config



10' Exercise Spa with Resistance Jet and Treadmill

10' Exercise Spa (3.05m)

Our 10' Exercise Spa is the smallest of our four spas, and can fit into surprisingly snug locations. Combining the benefits of a fitness center with the rejuvenation of a hot tub, it is perfect for anyone devoted to health — or aspiring to fitness. Equip it with our underwater treadmill and unwind after your workout in a spacious hydrotherapy jet seat. Perfect for all forms of aquatic exercise, this model is too short to accommodate our swim current system. Add our resistance jets for use with the treadmill. Resistance jets are not appropriate for swimming.



15' Swim Spa with Two Hydrotherapy Jet Seats

15' Swim or Exercise Spa (4.5m)

Long enough to accommodate our proprietary swim current system, our 15' model can be outfitted with a treadmill and a choice of seating/stair configurations.



17' Swim Spa with Treadmill and Two Hydrotherapy Jet Seats

17' Swim Spa (5.2m)

Offering a two foot longer exercise area, our 17' model provides a little extra room and a choice of seating/stair configurations.

19' Dual Temperature Swim or Exercise Spa (5.75m)

The best of everything! Swim or exercise at one temperature and relax in a full-function four seat hot tub at a warmer temperature. Each side has a stand-alone water quality system with UV sanitizer. Only available with one jetted seat and stairs in the swim/exercise end.



19' Dual Temperature Swim Spa with Treadmill

Spa Shell

Available in two colors, the acrylic shell of our swim spa is made from genuine Lucite® Acrylic with Microban®. This provides unsurpassed strength and durability. Every swim spa comes with a 10-year warranty on the shell.

Cabinetry

To allow for year round use in colder climates, our spas include an insulated cabinet in your choice of two colors. The weather-proof PermaWood™ surface is maintenance free. Call your Design Representative for samples.

Retractable Security Covers

We offer both a manual and a powered retractable security cover to seal in heat and humidity and keep out debris while providing peace of mind that only comes with a lockable cover. The roller at the end opposite the stairs can be hidden below the coping leaving only a low profile track on either side. Key switch operated, the auto cover deploys in seconds. Both systems come in a range of colors.

Bifold Covers

Offering the best insulation available, our bifold covers fold in half for storage at either end of your spa. These covers are ideal for outdoor installations in cooler climates where year round use is planned. Two styles of cover lifter are available that assist with deployment and store the covers out of the way at either end during spa use. Call your Design Representative for samples and more information about the space requirements of the cover and cover lifter systems.

Enhanced Lighting

Our spas include colorful LED lighting allowing you to select a color to suit your mood. Our enhanced lighting, however, takes this to another level with perimeter LED lights that are best experienced by viewing the short video segment on our online spa configurator. When selecting this option be sure to leave access to all sides at the top of your spa.



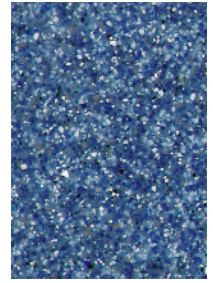
Automatic Retractable Security Cover



Spa Colors



Silver Marble



Caribbean

Cabinet Colors



Mahogany



Slate

Security Cover Colors



Bi-Fold Cover Colors



Slate



Mahogany



Bi-Fold Cover

Quality American Manufacturing

Founded in 1988, Endless Pools is the world leader in counter-current swimming technology. With more than 20,000 pools installed in all 50 states and in 80 countries, we have set the standard for a quality swimming machine — an alternative to the conventional pool. Our commitment to swim quality remains constant, from the original Endless Pool to our Fastlane, designed for any backyard pool, to our new one-piece acrylic Spa Series.

Since we began building swimming machines at our plant back in 1988 to our recent expansions, all in Pennsylvania, we have made a commitment to domestic manufacture. Our efforts to improve and refine our technology dictate the close collaboration between engineering, manufacturing and customer service. At our main offices outside Philadelphia we have our research and design center along with administrative offices and showrooms. Here we host swim stroke technique as well as aquatic therapy clinics. Many of our employees swim daily in one of the five swimming and exercise machines we have on site. Just up the road is one of our two Pennsylvania manufacturing facilities. We use what we make, we believe in what we build, we support what we ship. For 25 years now we have made it possible to Swim at Home.



Spa Series Production Line



Endless Pool Manufacturing Plant (above) and Administration Offices and Research Facility



Factory Direct

Because we manufacture each spa to order and ship directly to our customers you can choose exactly what you want. Every spa is handmade to exacting specifications. All of our spas are “wet tested” to insure the integrity of the spa and the proper functioning of each of the systems from swim current to underwater lights, treadmills and hydrotherapy jets. Our rigorous inspection program insures that your spa arrives ready for your immediate enjoyment. From our factory we ship across the United States to distribution centers by rail and truck. We also export to in-country dealers throughout the world.

Energy Efficient

Endless Pools leads the industry, providing a spa series that meets or exceeds the Industry Energy Standards, known as California Energy Commission Title 20. Testing results exceed energy standards by as much as 32%. Where available, optional natural gas heaters increase efficiency.



Endless Pool Employee Triathlon Team, June 2012

Spa Series Features

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Each Endless Pool® Swimming Machine is built to exacting standards and our Spa Series is no different. Manufactured from the highest quality materials and backed by an industry leading warranty, the Endless Pool Spa Series stands out as simply the best swim spa available.

Every model in our Spa Series is available with the same quality features that set us apart from the competition.

Spa Series Features

- 1 Fully adjustable Endless Pool Swim Current or Resistance Jets
- 2 Deep exercise area with water depth from 49" to 51" (124.5cm to 129.5cm)
- 3 Superior filtration with two weir-type skimmer-filters, each 50 sq. ft. (4.65sq m) and ultraviolet water sanitizer
- 4 Therapy area with integrated full depth stairs
- 5 Enhanced LED Lighting System
- 6 Poolside digital controls
- 7 Workout stations on either side of the propulsion housing
- 8 Insulated cabinet and base allowing for energy efficient operation
- 9 Hydraulically powered underwater treadmill (not shown)

Electrical Requirements

60 amp, 220 volt, 50/60 Hz
See additional requirements for 19' Dual Temperature Units

Try Our NEW Spa Configurator

We manufacture to order at our factory in Pennsylvania every spa in our series. Using our online configurator, you get to choose your preferred combination of optional features. For complete pricing, custom drawings and renderings of your spa, visit us at www.endlesspools.com/config or call 800-732-8660.



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2008 VGB Compliant

All electrical components are UL or CSA Listed
The Endless Pool is ETL listed, Reg. #2001779
NSF tested submerged suction outlet.