

# The Endless Pool Swim Spa

ALL NEW  
2012



The world's best swim just got better...

- New therapy area with full body jets
- Greater depth for aquatic exercise
- Two feet longer
- A deeper, smoother swim current

# THE SWIM SPA FOR SWIMMERS

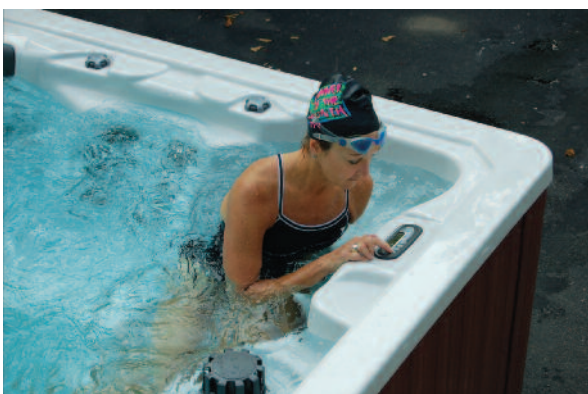
*Enjoy backyard living at its finest with a pool and a spa all in one. Endless Pools, Inc. has twenty-three years of experience designing and selling premier swimming machines, and this newest Swim Spa is the culmination of a multi-year development process. With a longer swim lane, an even smoother current, deeper water, four seats including a "tranquility zone" with 24 hydrotherapy jets, a beautiful acrylic shell, and plug-and-play simplicity, the 2012 Endless Pool Swim Spa is the perfect place for swimming, aquatic exercise, and relaxation.*



Swim current is wider than your body and deeper than your stroke.



Contoured seating at the front of the pool.



Poolside digital water quality and jet controls.

What do we mean by a high-quality swim? Ideally, when you swim against a current, all of the water is moving in the opposite direction at exactly the speed you wish to swim. Beginning swimmers need a smooth current more than anyone. You should feel no turbulence, no bubbles, no water movement at all. If you closed your eyes, you'd believe you were swimming in still water. We approach this ideal of a natural, comfortable swim by moving the water with a large-diameter propeller operating at relatively low speeds of 10 to 300 rpm. Water passes through arrays of turning vanes and conditioning grills that eliminate turbulence. The resulting stream is as close to a smooth river as is physically possible.

Contrast this with our competitors' swim spas, which produce a current using multiple pumps or small, high-speed propellers; there, the swimmer struggles against a narrow jet of water and relentless turbulence. The difference could not be more dramatic.

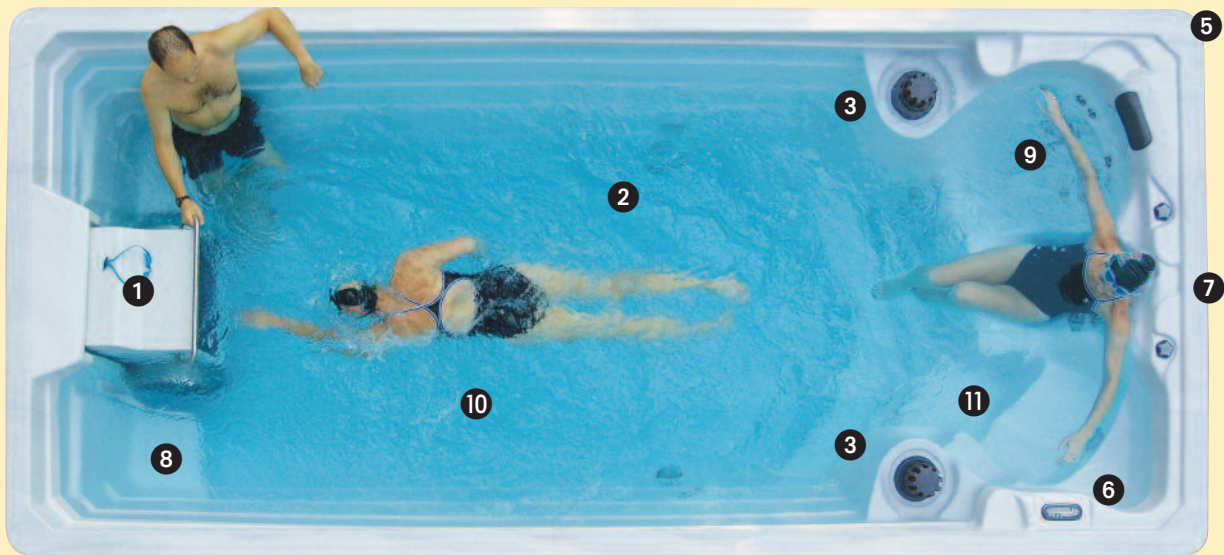
We are proud to offer our unique Endless Pool current in this beautiful – and completely updated – product. It truly is a wonderful way to relax at the end of the day while enjoying the world's best exercise in the world's best swim spa.



Built of sleek, long-lasting acrylic and hand-laid fiberglass, the Endless Pool Swim Spa can be installed in a backyard or deck, or indoors on any solid, level surface. The Swim Spa includes custom wrap-around cabinetry, contoured hydrotherapy jetted seats, water heating and purification equipment, and the 5 hp Power Unit used to drive the patented swim current!

“The Endless Pool Swim Spa has helped ‘uncomplicate’ our lives...not many things do this.”

- Newark, DE



- 1 improved Endless Pool swim current
- 2 greater depth: our new model has a water depth up to 50".
- 3 better filtration: two weir-type skimmer-filters (each 50 sq. ft.) allow you to vary the fill level of the spa
- 4 a solid insulated 1" foam bottom with a rugged ABS protective tray
- 5 an insulated cabinet allowing for energy efficient operation
- 6 digital controls
- 7 ultraviolet water sanitizing system
- 8 front seats on either side of the propulsion housing
- 9 therapy area with two jetted seats and stairs
- 10 larger exercise area
- 11 LED Lighting System



Endless Pools, Inc., founded in 1988, is the leader in counter-current swimming technology. With more than 16,000 Endless Pools installed in all 50 states and 70 countries around the world, we have set the standard for an alternative to the conventional pool. Our commitment to swim quality remains constant, from the original Endless Pool to the Fastlane, which is designed to fit in any backyard pool, and now to the one-piece acrylic Swim Spa.

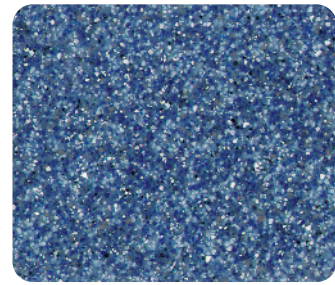
Our proprietary technology creates an unsurpassed current that is wider than your body, deeper than your stroke and completely variable in speed to suit the needs of any swimmer.

With our Swim Spa, of course, you get more – sculpted seats, relaxing jets... a warm relief from a hectic, over-scheduled day. And as with any product we manufacture, you also get our long-term commitment to your satisfaction. Our business success over the last 20 years has been a direct result of this commitment to customer satisfaction. Visit our website, [www.endlesspools.com](http://www.endlesspools.com), to learn more.

#### Shell colors:



Silver Marble



Caribbean Blue

#### Cabinet colors:



Mahogany



Slate

#### Swim Spa Specifications:

Dimensions:	204" (17') x 91.5"(7'7") x 54.5" (4'6") 517cm x 232cm x 138cm
Configuration:	Swim lane with front seats: 6'9" x 13'9"
Therapy Area:	Two seats and cool-down seat/steps
Fitness Area:	6'6" x 10'10" open, flat floor up to 50" water depth
Swim Current:	Variable-speed, laminar Endless Pool® swim current 21" wide by 16" deep (0 to 5,000 gallons per minute)
Top speed:	1:08 hundred yard pace
Power Unit:	5 hp hydraulic drive, digital controls
Therapy Jets:	24 adjustable and directional hydrotherapy jets with zoned air controls
Capacity:	2,420 gallons, 9,161 liters
Weight Empty:	2,084 lbs, 947 kg.
Color:	Silver Marble or Caribbean Blue Lucite® acrylic with Microban®
Cabinet Finish:	PermaWood™ Slate Gray or Mahogany
Heater:	4 kW electric
Electrical Req:	60 amp, 220 volt, single phase, 50/60 Hz



#### Standard Features:

- Cabinet insulation system (Exceeds stringent California Energy Commission Title 20 standards)
- Two 50 square foot skim filtration systems allowing variable spa depth
- Insulated solid floor with ABS base
- Gecko digital controls
- Delta ultraviolet water sanitation system
- 2 underwater lights
- Thermal cover

#### Optional Features:

- Rigid swim spa thermal cover
- Retractable security cover
- 36" Swim Spa Steps
- Enhanced LED lighting



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